

Environmental Transport and Fate of Alkylates



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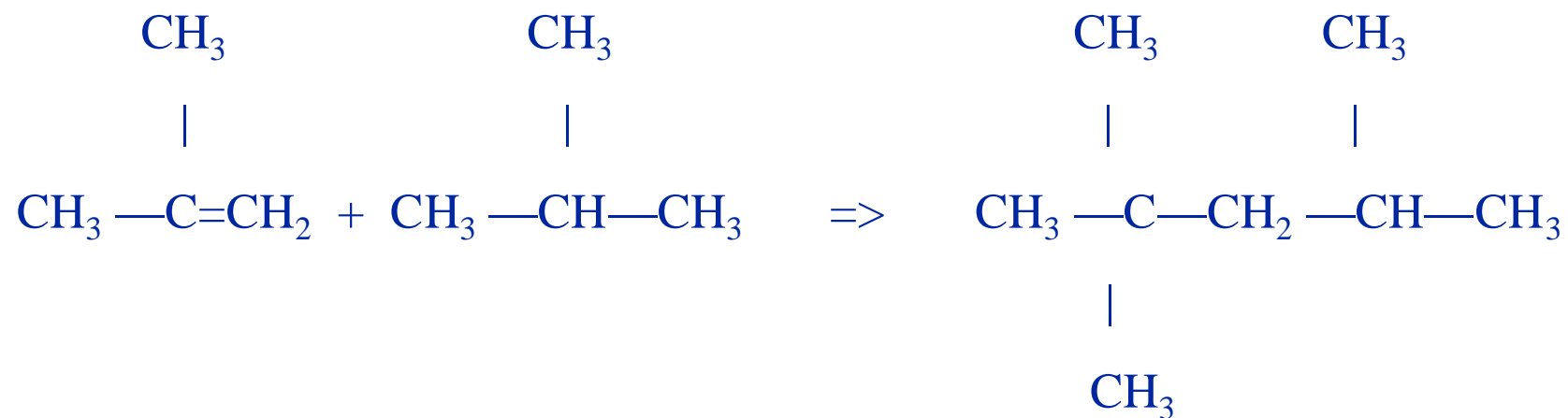
**Workshop on the Increased Use of Ethanol and Alkylates in
Automotive Fuels in California**

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Alkylate synthesis: basic reaction



Isobutene

(2-Methylpropene)

Isobutane

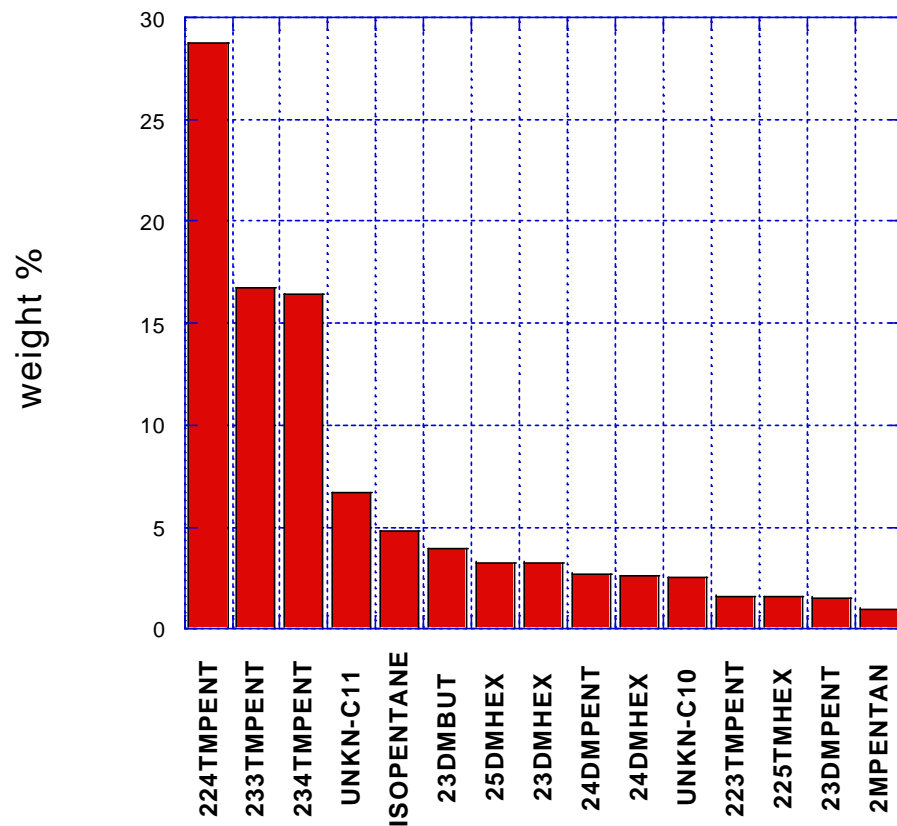
(2-Methylpropane)

Isooctane

(2,2,4-Trimethylpentane)

The reaction is catalyzed with sulfuric acid at low temperature < 10°C.

Alkylate composition



Data from STRATCO

Percentages are in agreement with those presented by Durett *et al.* for a finished alkylate (*Anal. Chem.* **35** pp 637, 1963)

Physicochemical properties for MTBE, ethanol, benzene and isooctane



Property	Fuel Compound			
	MTBE	Ethanol	Benzene	Isooctane
MW (g/mol)	88.15	46.07	78.11	114.23
Boiling point(°C)	55.2	78.2	80.1	99.2
Density (g/mL)	0.741	0.789	0.879	0.69
K _{ow}	8.71	0.50	135	12,200
Vapor pressure [†] (kPa)	33.3	7.9	12.6	6.49
Solubility (mg/L)	51,000	Miscible	1,800	2.44
Henry's law [†] (Pa-m ³ /mol)	59.5	0.64	562	323,000

[†]at 25°C



- Releases to the atmosphere
 - Incomplete combustion and evaporative emissions from vehicles and fuel delivery systems
 - Evaporation from direct spills on land and water
- Calculated rates of evaporation using two-film model for a pool of pure compound in mol/m²-h (Wind speed 1 m/s at 10 m from surface)

■ MTBE	140
■ Benzene	57.6
■ Ethanol	43.2
■ Isooctane	25.2
■ Water	23.0





Atmospheric reactions

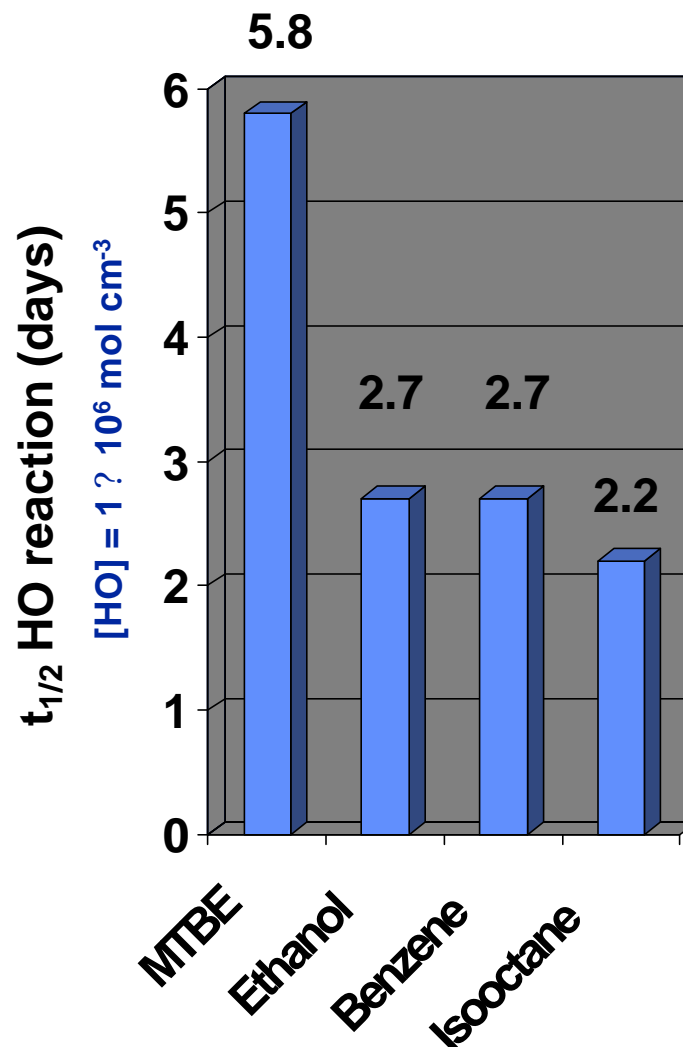
Main degradation reaction



- For alkanes with 2 to 8 carbons, $k_{\text{HO}} \sim (0.3\text{—}9) \times 10^{-12} \text{ cm}^3 \text{ mol}^{-1} \text{ s}^{-1}$
- Methane $k_{\text{HO}} = 0.0084 \times 10^{-12} \text{ cm}^3 \text{ mol}^{-1} \text{ s}^{-1}$, very long-lived, most abundant in atmosphere

Ozone forming potential in the maximum incremental reactivity scale (Carter, 1994)

	MIR [g O ₃ /g]
MTBE	0.62
Ethanol	1.34
Benzene	0.42
Isooctane	0.93
Olefins	up to ~10



Water



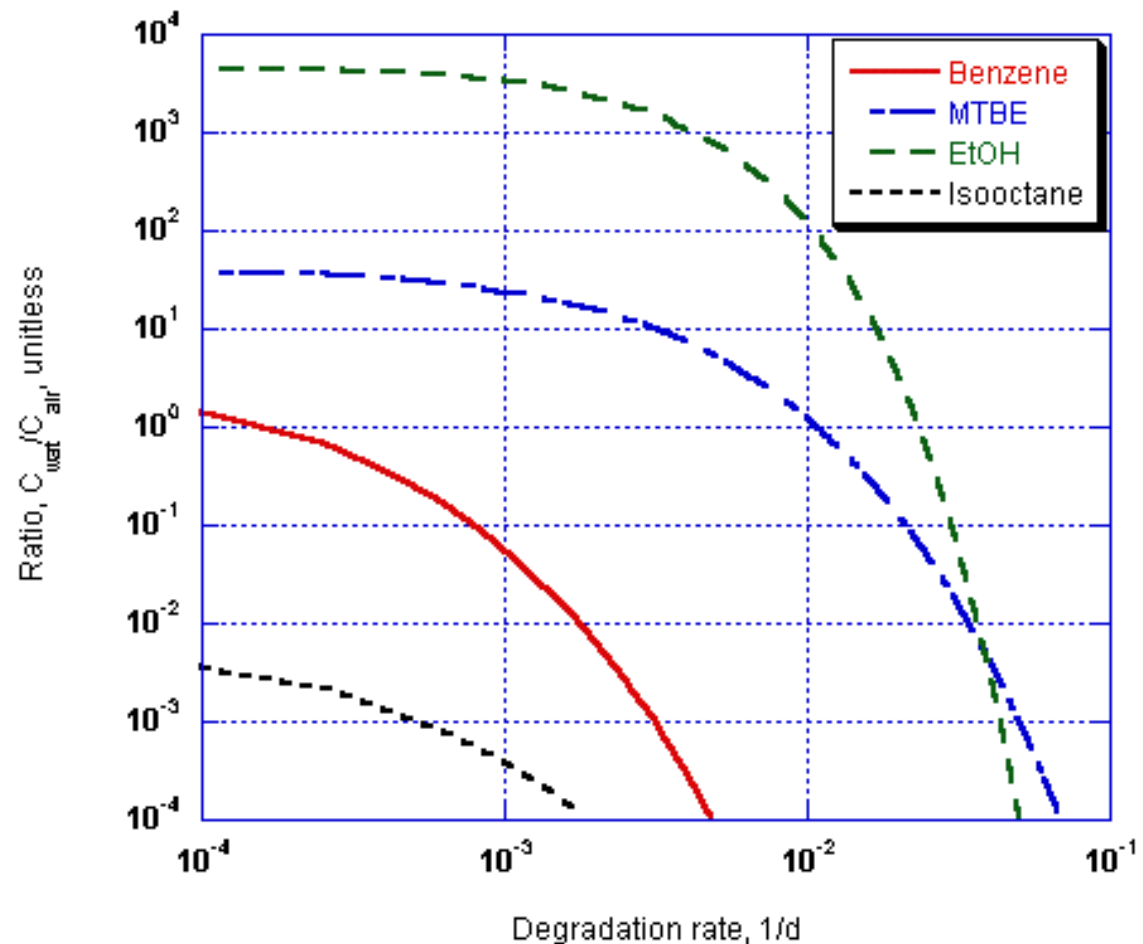
- Alkylates solubility in water is very low (10^{-4} — 10^{-5} M)
 - Ethanol as cosolvent can increase the solubility of alkylates
 - E.g.: Calculations show that for an ethanol concentration in water of 10% [v] the solubility of isooctane would increase by ~1.5
- Alkylates have high Henry's law constants \downarrow in air-water systems they concentrate mainly in the air phase
 - The mass transfer velocity based on the two-film model for surface waters is ~0.3 m/day[‡], for isooctane, benzene, and MTBE; in contrast, for ethanol, it is ~0.05 m/day [‡]
 - [‡]wind velocity at 10 m from surface = 1 m/s
 - Rainout calculation
 - Calculation of concentration in rain water using a concentration in air of 1 ppb [v] and assuming equilibrium
 - ⊕ Ethanol 7.33 ? g/L
 - ⊕ MTBE 0.17 ? g/L
 - ⊕ Isooctane 0.000036 ? g/L

Relative impacts of atmospheric rainout of fuel compounds on shallow ground water



Baehr's model (1999) was used to simulate the impact of rainout onto a sandy soil with a depth of 5 m to the water table

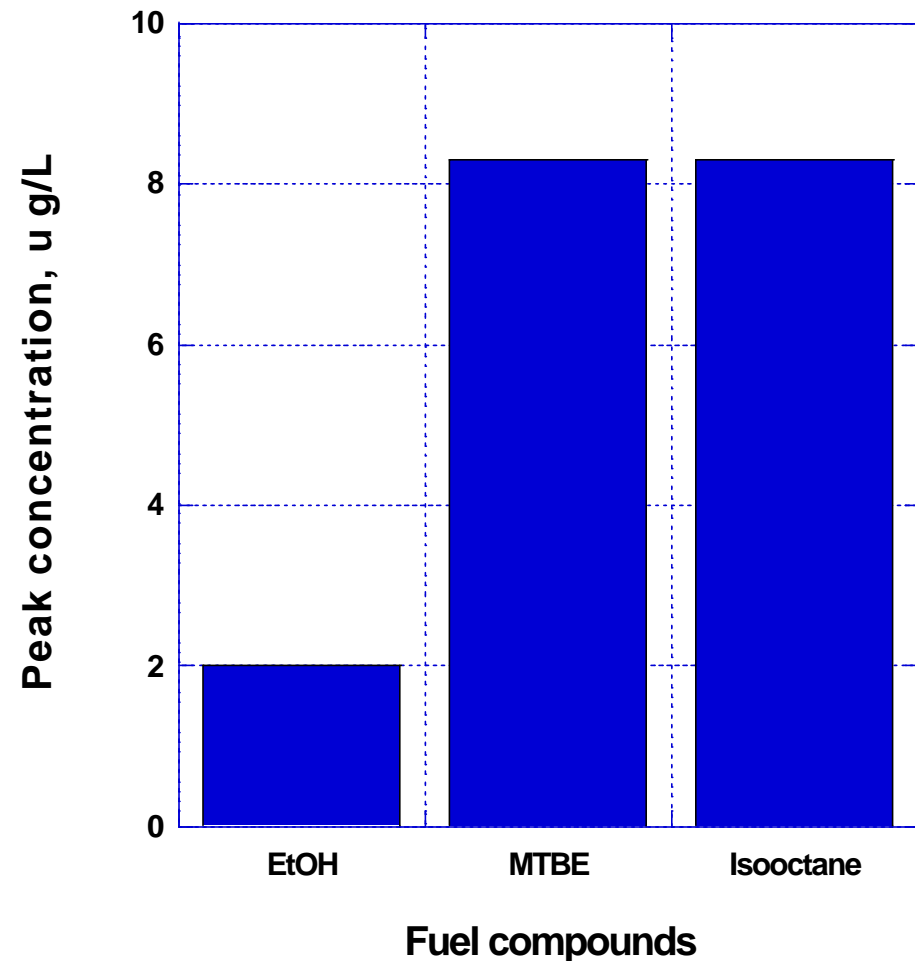
The relative impacts on ground water are described by the ratio of the concentration of a fuel compound in ground water to its concentration in air



Impact to water or soil systems also depends on (bio)degradability, e.g., Predicted concentrations in a lake after a continuous, 7-day release of 40 kg/d



- Reference conditions are an epilimnion of 8 m and an average wind speed of 3 m/s
- With an assumed half-life of 24 hr, ethanol attains a substantially lower concentration in surface water than the other fuel compounds
- The water-to-air mass transfer of both MTBE and isooctane are limited by resistance in the water phase
- The estimated volatilization half-lives for these two compounds are 15-16 days





Soils: distribution among phases

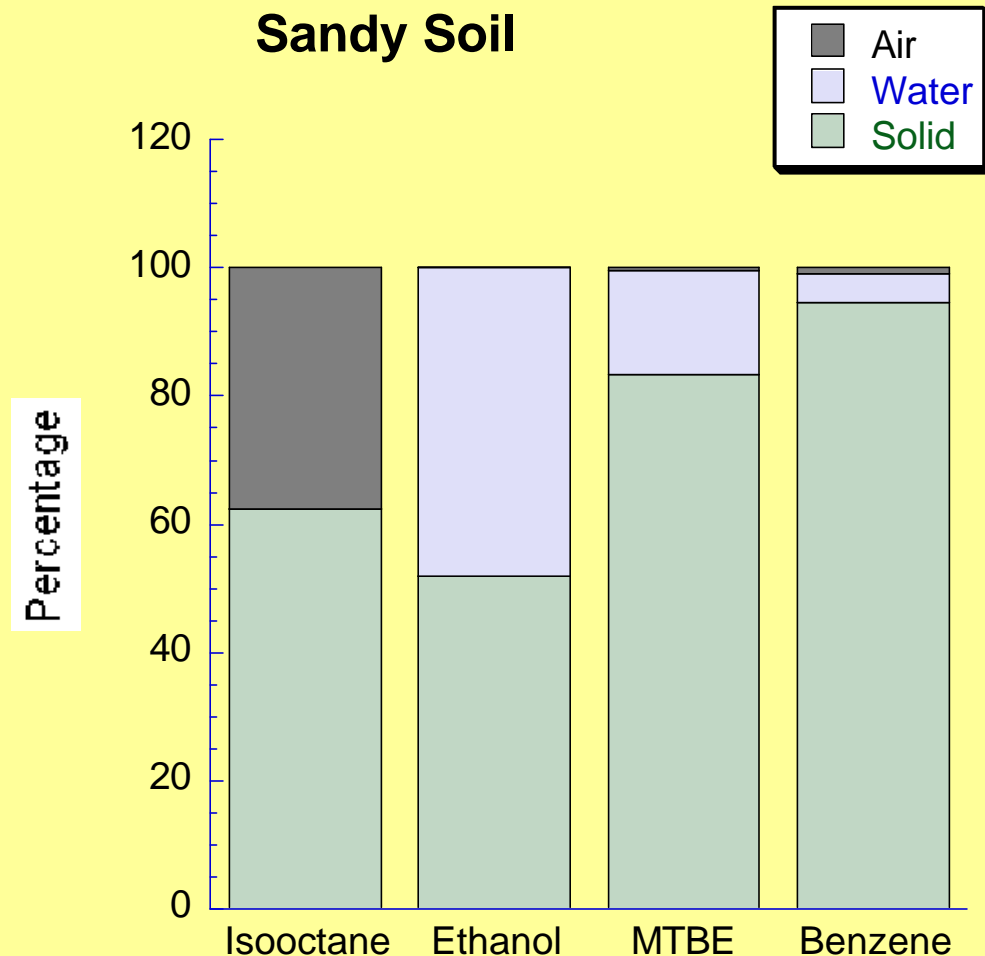
Soil Characteristics

Density	1.59	g/cm ³
Porosity	0.4	L/L
Water cont.	0.18	L/L
$f_{\text{organic-carbon}}$	0.0075	
Precipitation	100	cm/y
Infiltration rate	18	cm/y

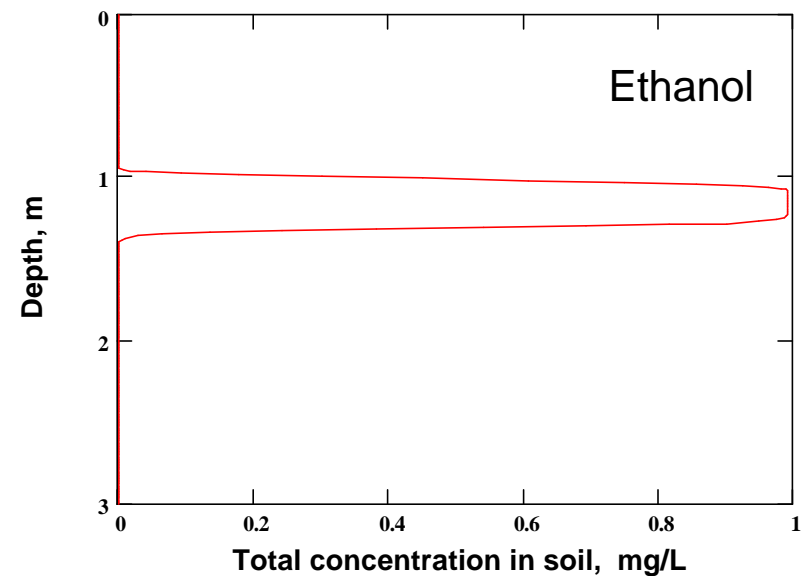
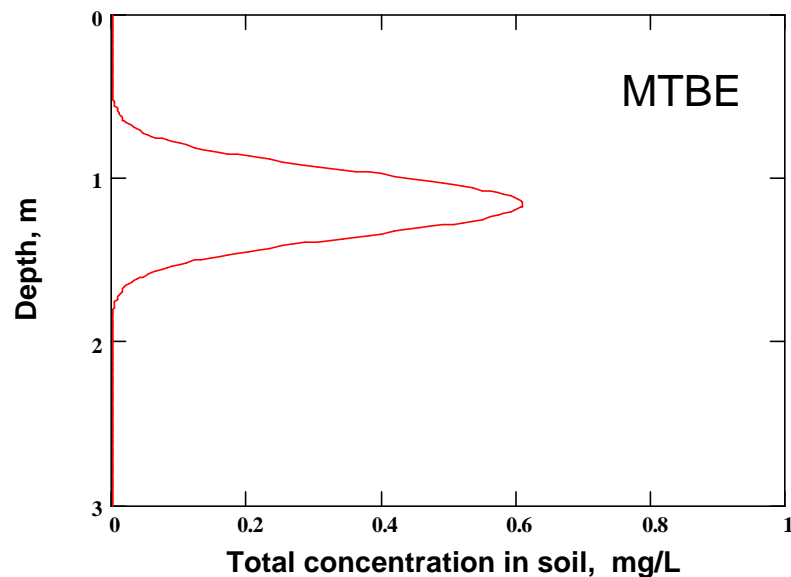
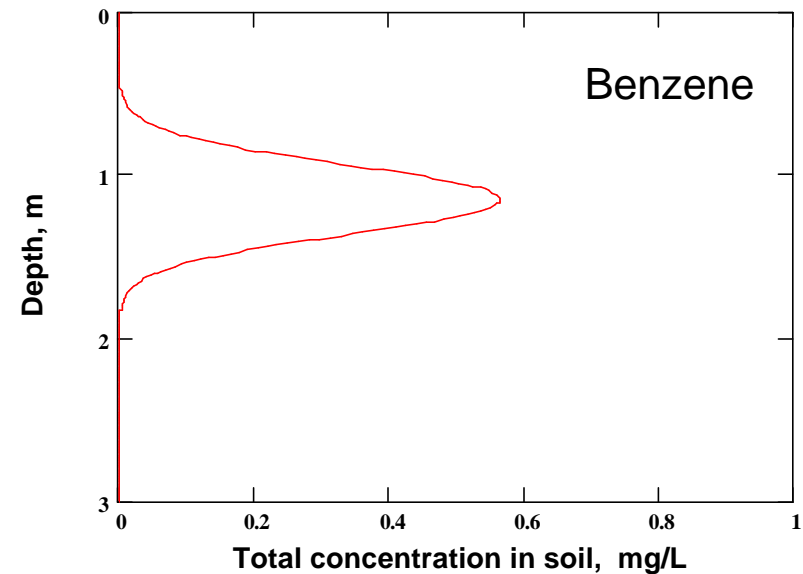
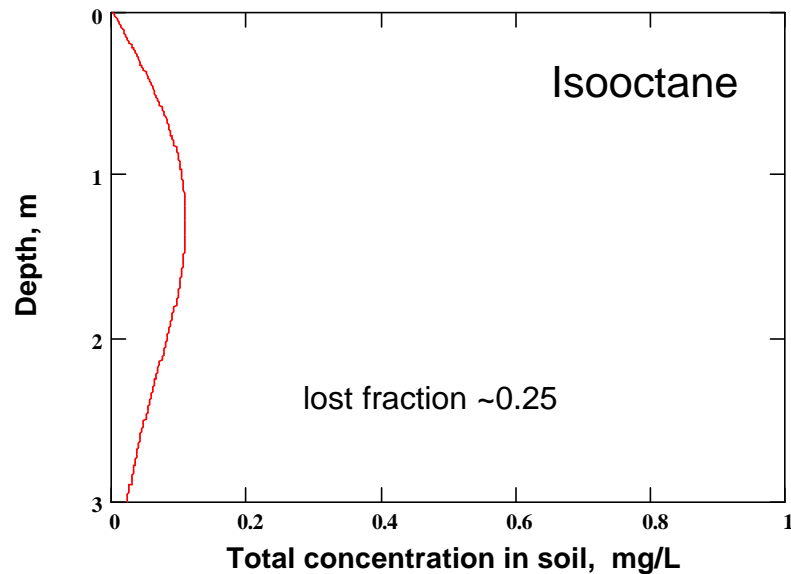
Transport and losses in soil can be estimated using Jury's model (1990) with corrections by Robinson (2000)

E.g.:

Sandy soil with a buried 1-m deep and 30-cm thick source; source concentration is 1 ppm and concentration in air is zero



Concentration profiles in soil for a 1 ppm 30-cm wide 1-m deep input pulse after 5 days

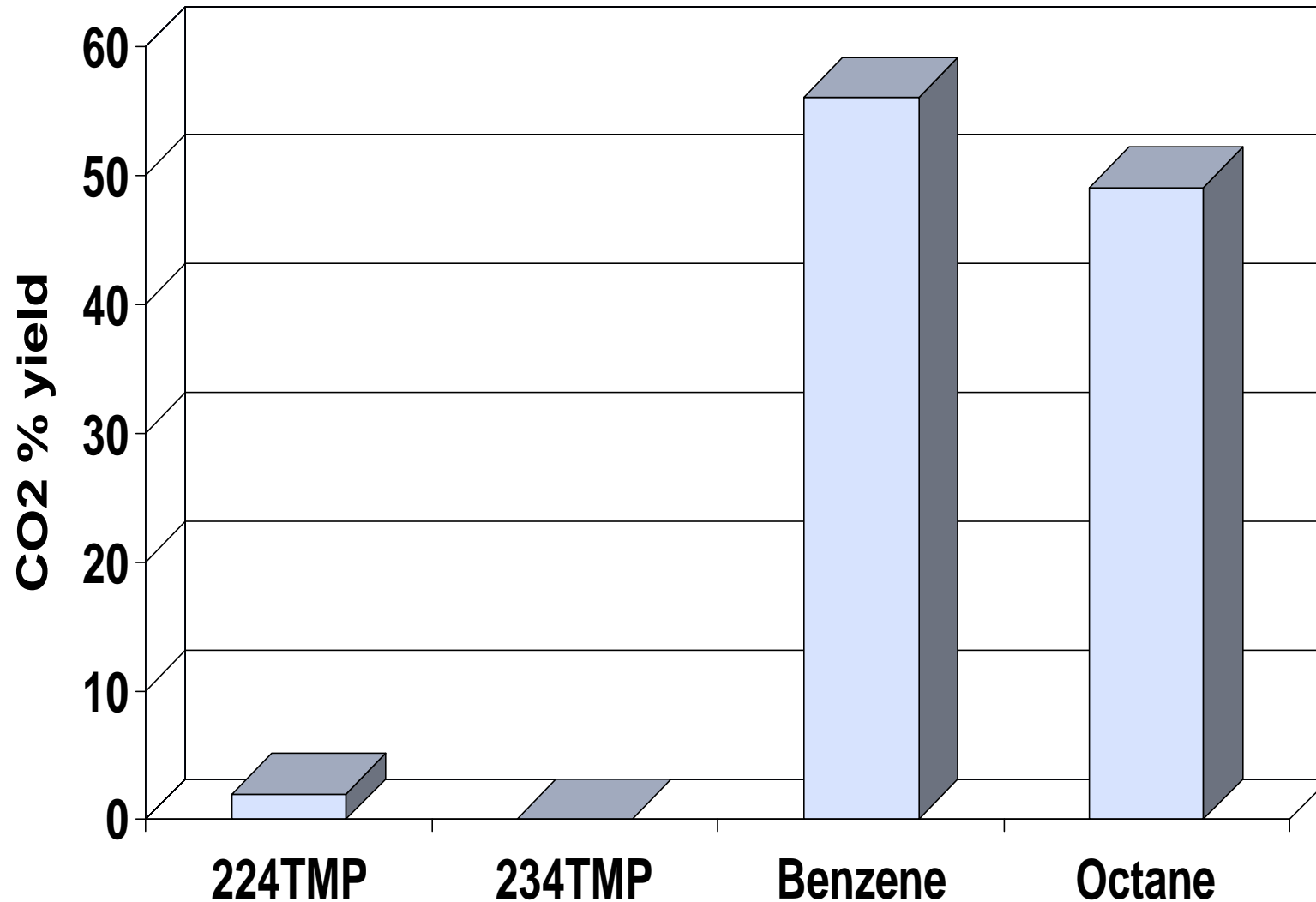




Biodegradation of isooctane

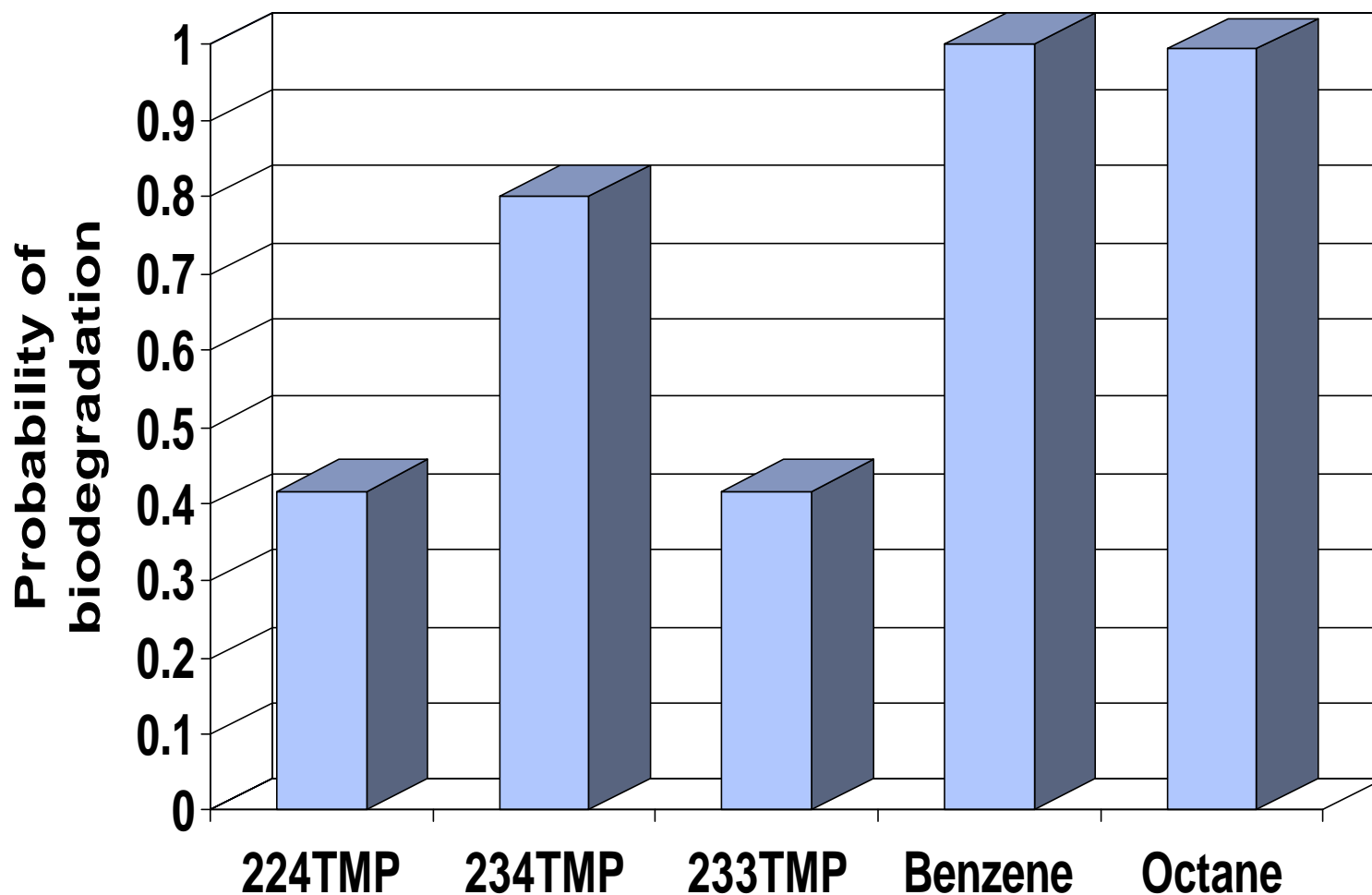
- A laboratory experiment conducted by Solano-Serena (1998) used an unpolluted forest soil to incubate a gasoline solution. After 28 days at 30°C, 20 % of the isooctane was degraded. Benzene, in contrast, was completely degraded
- The corresponding degradation half-life is about 88 days for isooctane
- Based on the results of a field study of a contaminated aquifer by Nielsen (1996), it is likely that the *in-situ* degradation of isooctane will be considerably longer and will depend in part on the occurrence of certain natural microorganisms capable of degrading fuel hydrocarbons

Biodegradation: mineralization yields in unpolluted soil



Mineralization of individual hydrocarbons by native soil microflora after 34 days of incubation at 30°C. From Solano-Serena *et al.* (1998)

Biodegradation prediction (BIOWIN)



Probability of biodegradation by group contribution method: program BIOWIN v4.0 from the Syracuse Research Corporation. **Probability > 0.5** implies readily biodegradable

Summary



- **Alkylates—mostly branched C8-alkanes**
 - Low solubility in water
 - High Henry's law constant
 - Less dense than water
 - High K_{ow}
- **Transport and fate in the environment**
 - **Surface releases**
 - Air is the major sink; HO-oxidation with 2-3 days halflife
 - Moderate ozone forming potential compared to other gasoline components
 - Possibly minimal impact on waters
 - **Subsurface releases**
 - Depending on soil characteristics and source location significant migration to the atmosphere is possible
 - There is also strong absorption in the soil organic phase (high K_{ow})
 - Branched alkanes tend to be recalcitrant—only few experimental biodegradation studies